

## CLAIMS

We claim:

1. A method for qualifying a semiconductor manufacturing tool comprising a bulk removal polishing platen, a copper clearing platen and a barrier removal polishing platen, said method

5 comprising the steps of:

(1) transferring a wafer to said bulk removal polishing platen;

(2) measuring, in situ, bulk removal polishing platen qualification characteristics from said wafer during processing by said bulk removal polishing platen;

(3) qualifying said bulk removal polishing platen by adjusting one or more  
10 parameters of a recipe in accordance with said one or more bulk removal polishing platen qualification characteristics measured from said wafer to target one or more bulk removal polishing platen specifications;

(4) transferring a wafer to said copper clearing platen;

(5) measuring, in situ, copper clearing platen qualification characteristics from said  
15 wafer during processing by said copper clearing platen;

(6) qualifying said copper clearing platen by adjusting one or more parameters of said recipe in accordance with said one or more copper clearing platen qualification characteristics measured from said wafer to target one or more copper clearing platen specifications;

(7) transferring a wafer to said barrier removal polishing platen;

(8) measuring, in situ, barrier removal polishing platen qualification characteristics from said wafer during processing by said barrier removal polishing platen; and

(9) qualifying said barrier removal polishing platen by adjusting one or more parameters of said recipe in accordance with said one or more barrier removal polishing platen qualification characteristics to target one or more barrier removal polishing platen specifications.

2. The method of claim 1, further comprising the steps of:

measuring, in situ, a defectivity from said wafer; and

qualifying said tool for defectivity by adjusting one or more parameters of said recipe in accordance with said defectivity to target a defectivity specification.

3. A method for qualifying a semiconductor manufacturing tool, said method comprising the steps of:

(1) processing a wafer with said manufacturing tool;

(2) measuring, in situ, from said wafer, during processing by said manufacturing tool, one or more qualification characteristics; and

(3) qualifying said manufacturing tool by adjusting one or more parameters of a recipe in accordance with said one or more qualification characteristics measured from said wafer to target one or more manufacturing tool specifications.

4. The method of claim 3, wherein said manufacturing tool comprises a chemical planarization tool, which further comprises a bulk copper removal polishing platen, and wherein

said one or more qualification parameters are measured during processing by said bulk copper removal polishing platen.

5        5.        The method of claim 3, wherein said manufacturing tool comprises a chemical planarization tool, which further comprises a copper clearing platen, and wherein said one or more qualification parameters are measured during processing by said copper clearing platen.

6.        The method of claim 3, wherein said manufacturing tool comprises a chemical planarization tool, which further comprises a barrier removal polishing platen, and wherein said one or more qualification parameters are measured during processing by said barrier removal polishing platen.

10       7.        The method of claim 3, wherein said manufacturing tool comprises a chemical planarization tool, which further comprises a bulk copper removal polishing platen and a copper clearing platen, and wherein said one or more qualification parameters are measured during processing by said bulk copper removal polishing platen and said copper clearing platen.

15       8.        The method of claim 3, wherein said manufacturing tool comprises a chemical planarization tool, which further comprises a copper clearing platen and a barrier removal polishing platen, and wherein said one or more qualification parameters are measured during processing by said copper clearing platen and said barrier removal polishing platen.

20       9.        The method of claim 3, wherein said manufacturing tool comprises a chemical planarization tool, which further comprises a bulk copper removal polishing platen, a copper clearing platen, and a barrier removal polishing platen, and wherein said one or more

qualification parameters are measured during processing by said bulk copper removal polishing platen, said copper clearing platen, and said barrier removal polishing platen.

10. The method of claim 3, wherein said measuring comprises measuring using an in situ eddy current measuring sensor implemented at a bulk removal polishing platen of said

5 manufacturing tool.

11. The method of claim 3, wherein said measuring comprises measuring using an in situ laser interferometer implemented at a copper clearing platen of said manufacturing tool.

12. The method of claim 3, wherein said measuring comprises measuring using an in situ optical sensor implemented at a barrier removal polishing platen of said manufacturing tool.

10 13. The method of claim 3, where said one or more qualification characteristics comprises a polishing rate.

14. The method of claim 3, where said one or more qualification characteristics comprises a nonuniformity.

15 15. The method of claim 3, where said one or more qualification characteristics comprises a defectivity.

16. The method of claim 3, wherein said wafer comprises a single patterned wafer.

17. The method of claim 16, wherein all of said one or more qualification characteristics required to properly qualify said tool are measured from said single patterned wafer.

18. The method of claim 3, wherein said tool is properly qualified using qualification  
20 characteristics measured only from said wafer.

19. A semiconductor manufacturing tool comprising:

a processing module capable of processing a wafer;

an in situ metrology device capable of measuring from said wafer, during processing, one or more qualification characteristics; and

5 a controller capable of qualifying said manufacturing tool by adjusting one or more parameters of a recipe in accordance with said one or more qualification characteristics measured from said wafer to target one or more manufacturing tool specifications.

20. The tool of claim 19, wherein said manufacturing tool comprises a chemical planarization tool, wherein said processing module comprises a bulk copper removal polishing platen, and

10 wherein said one or more qualification parameters are measured during processing by said bulk copper removal polishing platen.

21. The tool of claim 19, wherein said manufacturing tool comprises a chemical planarization tool, wherein said processing module comprises a copper clearing platen, and wherein said one or more qualification parameters are measured during processing by said copper clearing platen.

15 22. The tool of claim 19, wherein said manufacturing tool comprises a chemical planarization tool, wherein said processing module comprises a barrier removal polishing platen, and wherein said one or more qualification parameters are measured during processing by said barrier removal polishing platen.

23. The tool of claim 19, wherein said in situ metrology device comprises an in situ eddy current measuring sensor implemented at a bulk removal polishing platen of said manufacturing tool.
24. The tool of claim 19, wherein said in situ metrology device comprises an in situ laser  
5 interferometer implemented at a copper clearing platen of said manufacturing tool.
25. The tool of claim 19, wherein said in situ metrology device comprises an in situ optical sensor implemented at a barrier removal polishing platen of said manufacturing tool.
26. The tool of claim 19, where said one or more qualification characteristics comprises a polishing rate.
- 10 27. The tool of claim 19, where said one or more qualification characteristics comprises a nonuniformity.
28. The tool of claim 19, where said one or more qualification characteristics comprises a defectivity.
29. A system for qualifying a semiconductor manufacturing tool, said system comprising:  
15 means for processing a wafer with said manufacturing tool;  
means for measuring, in situ, from said wafer, during processing by said manufacturing tool, one or more qualification characteristics; and  
means for qualifying said manufacturing tool by adjusting one or more parameters of a recipe in accordance with said one or more qualification characteristics measured from said  
20 wafer to target one or more manufacturing tool specifications.

30. The system of claim 29, wherein said means for measuring comprises means for measuring using an in situ eddy current measuring sensor implemented at a bulk removal polishing platen of said manufacturing tool.

31. The system of claim 29, wherein said means for measuring comprises means for measuring using an in situ laser interferometer implemented at a copper clearing platen of said manufacturing tool.

32. The system of claim 29, wherein said means for measuring comprises means for measuring using an in situ optical sensor implemented at a barrier removal polishing platen of said manufacturing tool.

33. The system of claim 29, where said one or more qualification characteristics comprises a polishing rate.

34. The system of claim 29, where said one or more qualification characteristics comprises a nonuniformity.

35. The system of claim 29, where said one or more qualification characteristics comprises a defectivity.

36. A computer readable medium for qualifying a semiconductor manufacturing tool, said computer readable medium comprising:

computer readable instructions for processing a wafer with said manufacturing tool;

computer readable instructions for measuring, in situ, from said wafer, during processing

by said manufacturing tool, one or more qualification characteristics; and

computer readable instructions for qualifying said manufacturing tool by adjusting one or more parameters of a recipe in accordance with said one or more qualification characteristics measured from said wafer to target one or more manufacturing tool specifications.

37. The computer readable medium of claim 36, wherein said computer readable instructions  
5 for measuring comprises computer readable instructions for measuring using an in situ eddy current measuring sensor implemented at a bulk removal polishing platen of said manufacturing tool.

38. The computer readable medium of claim 36, wherein said computer readable instructions  
for measuring comprises computer readable instructions for measuring using an in situ laser  
10 interferometer implemented at a copper clearing platen of said manufacturing tool.

39. The computer readable medium of claim 36, wherein said computer readable instructions  
for measuring comprises computer readable instructions for measuring using an in situ optical  
sensor implemented at a barrier removal polishing platen of said manufacturing tool.

40. The computer readable medium of claim 36, where said one or more qualification  
15 characteristics comprises a polishing rate.

41. The computer readable medium of claim 36, where said one or more qualification  
characteristics comprises a nonuniformity.

42. The computer readable medium of claim 36, where said one or more qualification  
characteristics comprises a defectivity.